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### 📁 Employment History

- 03/2020 – ..... 📌 **Assistant Professor.** Department of Food Process Engineering, NATIONAL INSTITUTE OF TECHNOLOGY ROURKELA, Odisha, India.
- 03/2019 – 02/2020 📌 **Post Doctoral Associate.** Department of Food Science, CORNELL UNIVERSITY, Ithaca, New York, USA.
- 03/2018 – 02/2019 📌 **Post Doctoral Associate.** Department of Dairy & Food Science, SOUTH DAKOTA STATE UNIVERSITY, Brookings, South Dakota, USA.
- 06/2017 – 08/2017 📌 **R&D Intern.** ROQUETTE AMERICA INC., Chicago, IL, USA.
- 06/2016 – 01/2017 📌 **Product & Process Development Associate.** VETS PLUS, INC., Menomonie, Wisconsin, USA.
- 09/2009 – 08/2010 📌 **Quality Control Trainee.** BRITANNIA INDUSTRIES PVT. LTD, Kolkata, WB, India.




### 🎓 Education

- 2014 – 2017 📌 **Ph.D., South Dakota State University, Brookings, SD, USA** in Agricultural, Biosystems & Mechanical Engineering.  
Specialization: *Food Process Engineering*.
- 2010 – 2012 📌 **M.Tech., Jadavpur University, Kolkata, India** in Food Technology & Biochemical Engineering.
- 2005 – 2009 📌 **B.Tech., Techno India, West Bengal University of Technology, Kolkata, India** in Food Technology.

### 💰 Grants

- 📌 “Functionalization of pea protein using extrusion processing for development of healthy plant-based food products” (2021). **Science and Engineering Research Board (SERB)**, Department of Science and Technology, Government of India – Ongoing
  - **Role:** Principal Investigator
- 📌 “Acquisition of an Automated Total Dietary Fiber Analyzer – Value Enhancement of North American Cereal Crops”. 2018-2019. **NIFA-USDA**.
  - **Principal investigator:** Padmanaban Krishnan (Dairy & Food Science Dept., SDSU).
  - **Role:** Co-PI and co-authored the proposal for grant. Participated in the brainstorm of ideas with principal investigator and collaborators. Reviewed literature and wrote draft.

## Technical Skills

- Equipment handled  Spray Dryer, Single & Twin-Screw Extruders.
- Instrument handled  Accelerated Solvent Extractor, DSC, NIR - Spectrophotometer, UV - Spectrophotometer, Protein Analyzer, Farinograph, Mixograph, Glutomatic, Texture Analyzer, Rheometer.
- Computer skills  MS Office, Design-Expert v8, Origin, SPSS.

## Professional Memberships

-  Institute of Food Technologists (IFT)
-  American Society of Agricultural & Biological Engineers (ASABE)
-  Phi Tau Sigma, The Honor Society for Food Science
-  Association of Food Scientists & Technologists, India (AFSTI) - Life Member
-  Institution of Engineers (India) - Life Member

## Professional Involvement

- Principal Coordinator  5 Day International Workshop on “Food Security and Sustainability in the Post COVID Food Processing Industry Targeting Zero Carbon Emission” (Online Mode) supported by DST-GATI, March 5-9, 2022.
- Student Representative  IFT-Refrigerated and Frozen Foods Division (2013 – 2015).
- President  Food Science Club at SDSU (2015 – 2016).
- Judge  2018 Gamma Sigma Delta Annual Poster Competition  
2017 Clean Tech Competition.
- Reviewer  Trends in Food Science & Technology  
Journal of Food Process Engineering  
Journal of Food Science & Technology  
Journal of Food Processing & Preservation  
Journal of Food Science  
Journal of Texture Studies  
Cereal Chemistry  
Ultrasonics Sonochemistry  
Journal of Food Engineering  
Food Hydrocolloids  
International Journal of Refrigeration  
Food Research International  
Journal of Bioprocessing & Biotechniques  
Journal of Food Science and Toxicology  
IFT’15, IFT’16, IFT’17, IFT’18 & IFT’20 Technical Research Presentations and Scientific & Applied Sessions.



## Mentoring & Supervision Experience

### As a Supervisor:


Status	Ph.D. Students	M.Tech. Students	B.Tech. Students
Ongoing	02	01	02
Completed	–	01	–

## Teaching Experience

### National Institute of Technology Rourkela, India




- Theory**
-  FP3105 – Food Analysis and Quality Control
  - FP4206 – Emerging Technologies in Food Processing
  - FP4209 – Separation Techniques in Food Processing
  - FP6101 – Advanced Food Analysis and Quality Control
- Labs**
-  FP3172 – Food Analysis and Quality Control Laboratory
  - FP6171 – Advanced Food Analysis and Quality Control Laboratory

### South Dakota State University, Brookings, SD



- Theory**
-  AST 443 – Food Process and Engineering Fundamentals
  - FS 351 – Principles of Food Processing
  - AST 343 – Engineering Properties of Biological Materials and Lab
  - FD 341 – Applied Food Science

## Research Experience





### Department of Food Science, Cornell University, Ithaca, NY, USA

-  Responsible for scientific study of the rheology of milk protein before and after super critical CO<sub>2</sub> extrusion.
-  Responsible for functionalization of milk and vegetable protein using super critical CO<sub>2</sub> extrusion.
-  Responsible for analyzing products and preparing scientific reports.

### Department of Dairy & Food Science, SDSU, Brookings, SD, USA

-  Developed prediction and calibration equation for estimation of oat nutrient.
-  Responsible for determination of variety and growing location effects on variability of oat constituents.

### Department of Agricultural Engineering, SDSU, Brookings, SD, USA

-  Performed experiments to retain the functional properties of extruded soy-based aqua feed using different gums.
-  Conducted and managed a mix of 2 projects and brought both the projects to fruition by publication in journals.
-  Designed experiments and analyzed data using statistical tools such as SPSS, SAS, Design-Expert.
-  Studied phenolic compounds and antioxidant activity in extruded pomace based snacks.

## Research Experience (continued)

- Successfully developed puffed extruded snacks from garbanzo flour and food grade distiller's grains.
- Conducted oil extraction from different oilseeds, characterized the extracted oil and studied the effects of extrusion on the oilseed meal.

### Jadavpur University, Kolkata, India

- Investigated novel approach to develop food grade stable emulsion to encapsulate tocotrienol.
- Synthesized and characterized large pore mesoporous inorganic oxides (iron oxide, silica) having large surface area.
- Studied adsorption of lysozyme, bovine serum albumin and DNA at mesoporous silica-water interface.

## Awards and Achievements

- 2017 ■ MN-IFT Graduate Scholarship Award, USA
- 2016 ■ Texture Technologies Travel Award, USA
- MN-IFT Graduate Scholarship Award, USA
- MN-IFT Travel Award, USA
- Division Leadership Travel Award, USA
- 2015 ■ IFT Refrigerated and Frozen Food Division Outstanding Volunteer Award, USA
- Texture Technologies Travel Award, USA
- MN-IFT Graduate Scholarship Award, USA
- 2014 ■ Travel Award to attend NABC 26, USA
- Texture Technologies Travel Award, USA
- Awarded second prize in IFT poster competition, USA
- Division Leadership Travel Award, USA
- MN-IFT Travel Award, USA
- 2012 ■ GATE Fellowship – IIT Kharagpur, India
- UGC-BSR Research Fellowship in Science for Meritorious Students, India

## Research Publications

### Journal Articles

- 1 Asaithambi, N., **Singha, P.** & Singh, S. K. (2022a). Comparison of the effect of different de-sugarization techniques on the functionality of egg white protein hydrolysates. *Applied Food Research*, 2(2), 100152. <https://doi.org/10.1016/j.afres.2022.100152>
- 2 Asaithambi, N., **Singha, P.** & Singh, S. K. (2022b). Comparison of the effect of hydrodynamic and acoustic cavitations on functional, rheological and structural properties of egg white proteins. *Innovative Food Science & Emerging Technologies*, 103166. <https://doi.org/10.1016/j.ifset.2022.103166>

- 3 Asaithambi, N., **Singha, P.** & Singh, S. K. (2022d). Recent application of protein hydrolysates in food texture modification. *Critical Reviews in Food Science and Nutrition*. <https://doi.org/10.1080/10408398.2022.2081665>
- 4 Barbhuiya, R. I., **Singha, P.**, Asaithambi, N. & Singh, S. K. (2022). Ultrasound-assisted rapid biological synthesis and characterization of silver nanoparticles using pomelo peel waste. *Food Chemistry*, 385, 132602. <https://doi.org/10.1016/j.foodchem.2022.132602>
- 5 Dash, D. R., Singh, S. K. & **Singha, P.** (2022). Recent advances on the impact of novel non-thermal technologies on structure and functionality of plant proteins: A comprehensive review. *Critical Reviews in Food Science and Nutrition*. <https://doi.org/10.1080/10408398.2022.2130161>
- 6 Pavani, M., **Singha, P.**, Dash, D. R., Asaithambi, N. & Singh, S. K. (2022). Novel encapsulation approaches for phytosterols and their importance in food products: A review. *Journal of Food Process Engineering*, 45(8), e14041. <https://doi.org/10.1111/jfpe.14041>
- 7 Pavani, M., **Singha, P.** & Singh, S. K. (2022). Development of phytosterol enriched functional edible oils: Study of physical, chemical, thermal and structural properties. *Journal of Scientific & Industrial Research*, 81(5), 549–560.
- 8 Arora, B., **Singha, P.** & Rizvi, S. S. H. (2021). Supercritical Fluid Extrusion: Die design and physicochemical properties of milk protein extrudates. *Innovative Food Science & Emerging Technologies*, 68, 102637. <https://doi.org/10.1016/j.ifset.2021.102637>
- 9 Asaithambi, N., Singh, S. K. & **Singha, P.** (2021). Current status of non-thermal processing of probiotic foods: A review. *Journal of Food Engineering*, 303, 110567. <https://doi.org/10.1016/j.jfoodeng.2021.110567>
- 10 Barbhuiya, R. I., **Singha, P.** & Singh, S. K. (2021). A comprehensive review on impact of non-thermal processing on the structural changes of food components. *Food Research International*, 149, 110647. <https://doi.org/10.1016/j.foodres.2021.110647>
- 11 Yoon, A. K., **Singha, P.** & Rizvi, S. S. H. (2021). Steam vs. SC-CO<sub>2</sub> - based extrusion: Comparison of physical properties of milk protein concentrate extrudates. *Journal of Food Engineering*, 292, 110244. <https://doi.org/10.1016/j.jfoodeng.2020.110244>
- 12 Arora, B., Yoon, A., Sriram, M., **Singha, P.** & Rizvi, S. S. H. (2020). Reactive Extrusion: A review of the physicochemical changes in food systems. *Innovative Food Science & Emerging Technologies*, 64, 102429. <https://doi.org/10.1016/j.ifset.2020.102429>
- 13 Gopirajah, R., **Singha, P.**, Javad, S. & Rizvi, S. S. H. (2020). Emulsifying properties of milk protein concentrate functionalized by supercritical fluid extrusion. *Journal of Food Processing and Preservation*, 44(10), e14754. <https://doi.org/10.1111/jfpp.14754>
- 14 Asaithambi, N., **Singha, P.**, Dwivedi, M. & Singh, S. K. (2019). Hydrodynamic cavitation and its application in food and beverage industry: A Review. *Journal of Food Process Engineering*, 42(5), e13144. <https://doi.org/10.1111/jfpe.13144>
- 15 Singh, S. K., **Singha, P.** & Muthukumarappan, K. (2019a). Modeling and optimizing the effect of extrusion processing parameters on nutritional properties of soy white flakes- based extrudates using response surface methodology. *Animal Feed Science and Technology*, 254. <https://doi.org/10.1016/j.anifeedsci.2019.06.001>
- 16 **Singha, P.**, Singh, S. K. & Muthukumarappan, K. (2019a). Textural and structural characterization of extrudates from apple pomace, defatted soy flour and corn grits. *Journal of Food Process Engineering*, 42(4), e13046. <https://doi.org/10.1111/jfpe.13046>

- 17 **Singha, P.** & Muthukumarappan, K. (2018). Single screw extrusion of apple pomace - enriched blends: Extrudate characteristics and determination of optimum processing conditions. *Food Science and Technology International*, 24(5), 447–462. <https://doi.org/10.1177/1082013218766981>
- 18 **Singha, P.**, Muthukumarappan, K. & Krishnan, P. (2018b). Influence of processing conditions on apparent viscosity and system parameters during extrusion of distiller's dried grains-based snacks. *Food Science & Nutrition*, 6(1), 101–110. <https://doi.org/10.1002/fsn3.534>
- 19 **Singha, P.**, Singh, S. K., Muthukumarappan, K. & Krishnan, P. (2018b). Physicochemical and nutritional properties of extrudates from food grade distiller's dried grains, garbanzo flour and corn grits. *Food Science & Nutrition*, 6(7), 1914–1926. <https://doi.org/10.1002/fsn3.769>
- 20 **Singha, P.** & Muthukumarappan, K. (2017). Effects of processing conditions on the system parameters during single screw extrusion of blend containing apple pomace. *Journal of Food Process Engineering*, 40(4), e12513. <https://doi.org/10.1111/jfpe.12513>
- 21 **Singha, P.** & Muthukumarappan, K. (2016b). Quality changes and freezing time prediction during freezing and thawing of ginger. *Food Science & Nutrition*, 4(4), 521–533. <https://doi.org/10.1002/fsn3.314>
- 22 Brown, M. L., Fallahi, P., Muthukumarappan, K., **Singha, P.** & Sindelar, S. (2015). A comparative study of the effects of non-starch polysaccharide gums on physical properties of single-screw extruded aquafeed. *Journal of Food Processing and Technology*, 6(6), 457. <https://doi.org/10.4172/2157-7110.1000457>

## Books and Chapters

- 1 Barbhuiya, R. I., Singh, S. K. & **Singha, P.** (2022). Mangosteen Wastes: Chemistry, Processing, and Utilization (K. Muzaffar, S. A. Sofi & S. A. Mir, Eds.). In K. Muzaffar, S. A. Sofi & S. A. Mir (Eds.), *Handbook of Fruit Wastes and By-Products*. Boca Raton, CRC Press. <https://doi.org/10.1201/9781003164463-8>
- 2 Barbhuiya, R. I., **Singha, P.** & Singh, S. K. (2022). Pomelo Wastes: Chemistry, Processing, and Utilization (K. Muzaffar, S. A. Sofi & S. A. Mir, Eds.). In K. Muzaffar, S. A. Sofi & S. A. Mir (Eds.), *Handbook of Fruit Wastes and By-Products*. Boca Raton, CRC Press. <https://doi.org/10.1201/9781003164463-2>
- 3 Singh, S. K., Rajpurohit, B. & **Singha, P.** (2021). Camelina (*Camelina sativa*) seed (B. Tanwar & A. Goyal, Eds.). In B. Tanwar & A. Goyal (Eds.), *Oilseeds: Health Attributes and Food Applications*. Singapore, Springer, Singapore. [https://doi.org/10.1007/978-981-15-4194-0\\_18](https://doi.org/10.1007/978-981-15-4194-0_18)
- 4 Muthukumarappan, K. & **Singha, P.** (2016). Grain drying systems (D. R. Heldman & C. I. Moraru, Eds.). In D. R. Heldman & C. I. Moraru (Eds.), *Encyclopedia of Agricultural, Food, and Biological Engineering*. Boca Raton, CRC Press. <https://doi.org/10.1081/E-EAFE2-120053467>

## Conference Presentations

- 1 Asaithambi, N., **Singha, P.** & Singh, S. K. (2022c). Effect of desugarization on functional, antioxidant properties and in-vitro digestion of egg-white protein hydrolysates, In *3rd International Conference on Bioprocess for Sustainable Environment & Energy (ICBSEE-2022)*, NIT Rourkela, India, June 20-24.

- 2 Singh, S. K., **Singha, P.** & Dwivedi, M. (2019). Evaluation of extrudates from sorghum-grape pomace blends by extrusion processing, In *IFT Annual Meeting & Food Expo*, New Orleans, LA, USA, June 2-5.
- 3 Singh, S. K., **Singha, P.** & Muthukumarappan, K. (2019b). Viscosity modeling of aquafeed dough in a single screw extruder, In *ASABE Annual International Meeting*, Boston, MA, USA, July 7-10.
- 4 **Singha, P.**, Deshpande, T. & Krishnan, P. (2019). Developing food quality standards for distiller's dried grains- evaluating composition, quality and safety, In *IFT Annual Meeting & Food Expo*, New Orleans, LA, USA, June 2-5.
- 5 **Singha, P.**, Paudel, D., Caffè-Tremblé, M. & Krishnan, P. (2019). Rapid measurement of oat quality using near-infrared reflectance spectroscopy: A single analytical platform, In *IFT Annual Meeting & Food Expo*, New Orleans, LA, USA, June 2-5.
- 6 **Singha, P.**, Singh, S. K. & Muthukumarappan, K. (2019b). Twin screw extrusion processing of snacks containing soy flour and apple pomace, In *ASABE Annual International Meeting*, Boston, MA, USA, July 7-10.
- 7 **Singha, P.**, Singh, S. K., Muthukumarappan, K. & Krishnan, P. (2019). Textural properties and sensory study of garbanzo and corn-based extrudates containing food grade distiller's dried grains, In *IFT Annual Meeting & Food Expo*, New Orleans, LA, USA, June 2-5.
- 8 Pahariya, P., **Singha, P.** & Muthukumarappan, K. (2018). Fortification of low-fat yogurt with bean protein isolate, In *ASABE Annual International Meeting*, Detroit, MI, USA, Jul 29-Aug 1.
- 9 Singh, S. K. & **Singha, P.** (2018). Role of extrusion processing conditions on the properties of soy and corn-based extruded products, In *4th NDSU Annual Conference on Food for Health*, Fargo, ND, USA, July 8-11.
- 10 **Singha, P.**, Muthukumarappan, K. & Krishnan, P. (2018a). Corn grits based extruded snacks containing garbanzo and distiller's dried grains, In *Corn Utilization & Technology Conference*, St. Louis, MO, USA, June 4-6.
- 11 **Singha, P.**, Singh, S. K., Muthukumarappan, K. & Krishnan, P. (2018a). Study on the properties of corn grits-based extruded snacks fortified with garbanzo and distiller's dried grains, In *4th NDSU Annual Conference on Food for Health*, Fargo, ND, USA, July 8-11.
- 12 **Singha, P.**, Muthukumarappan, K. & Krishnan, P. (2017). Effect of processing conditions on system parameters during extrusion of blend containing food grade distillers dried grains, In *AACC International Annual Meeting*, San Diego, CA, USA, October 8-11.
- 13 **Singha, P.** & Muthukumarappan, K. (2016a). Extrusion of soy flour-apple pomace blends: Extrudate characteristics and optimizing process conditions, In *IFT Annual Meeting & Food Expo*, Chicago, IL, USA, July 16-19.
- 14 **Singha, P.**, Muthukumarappan, K. & Krishnan, P. (2016a). Extrudate products with corn grits, garbanzo flour and distiller's dried grains developed for food applications: Physical properties, sensory acceptability and glycemic index, In *IFT Annual Meeting & Food Expo*, Chicago, IL, USA, July 16-19.
- 15 **Singha, P.**, Muthukumarappan, K. & Krishnan, P. (2016b). Optimization of extrusion processing parameters for the development of snacks from corn grits, garbanzo flour and distiller's dried grains developed for food applications, In *AACC International Annual Meeting*, Savannah, GA, USA, October 23-26.

- 16 **Singha, P.** & Muthukumarappan, K. (2015a). Influence of the extrusion processing parameters on the physico-chemical properties of apple pomace based soy extrudates, In *IFT Annual Meeting & Food Expo*, Chicago, IL, USA, July 11-14.
- 17 **Singha, P.** & Muthukumarappan, K. (2015b). Study of the influence of extrusion processing parameters on the physico-chemical properties of apple pomace based soy extrudates, In *ASABE North Central Intersectional Meeting*, Fargo, ND, USA, April 10-11.
- 18 **Singha, P.**, Muthukumarappan, K. & Krishnan, P. (2015). Influence of the extrusion processing parameters on the physico-chemical and sensory characteristics of garbanzo flour and distillers grain based expanded snacks, In *IFT Annual Meeting & Food Expo*, Chicago, IL, USA, July 11-14.
- 19 **Singha, P.**, Fallahi, P. & Muthukumarappan, K. (2014). Experimental and quality characteristics of ginger during freezing and thawing, In *IFT Annual Meeting & Food Expo*, New Orleans, LA, USA, June 21-23.
- 20 **Singha, P.**, Halder, D., Mitra, A. & Muthukumarappan, K. (2014). Adsorption study of lysozyme on mesoporous silica, In *Conference of Food Engineering (CoFE)*, Omaha, NE, USA, April 7-9.
- 21 **Singha, P.** & Muthukumarappan, K. (2014a). Effect of different freezing and thawing methods on the quality of foods- a review, In *ASABE/CSBE North Central Intersectional Meeting*, Brookings, SD, USA, March 28-29.
- 22 **Singha, P.** & Muthukumarappan, K. (2014b). Effect of different gums on the functional properties of soy-based Nile tilapia feed, In *NABC 26: New DNA-Editing Approaches: Methods, Applications and Policy for Agriculture*, Ithaca, NY, USA, October 8-9.
- 23 **Singha, P.** & Bhattacharjee, P. (2009). Design of a pediatric functional food for rural children of West Bengal, India, In *National Conference on Future of Food Biotechnology*, NIT Durgapur, India, January 9-10.